



### OPPOSING FIRE TIPPING TORCHES



#### HOW TO ORDER

MODEL NUMBER

TORCH SUPPLIED  
0 = WITH BURNERS  
1 = WITHOUT BURNERS

**22D000-0000**

Example: A 254-N Opposing Fire Tipping Torch without burners would be:

**22D002-1000**

BULLETIN REFERENCES	
Other Hand Torches-	Bulletin 22A, 22B, 22C, 22E
Valves-	Bulletin 16A, 16D, 16E
Burner Tips-	Bulletin 15A, 15B, 19C, 19D
Mixers-	Bulletin 17C, 17D

Carlisle Opposing Fire Tipping Torches are manufactured from copper tubing. There is also an ergonomic wooden handle on the main tube. These torches are designed to be lightweight, as they do not have any valves or mixing devices incorporated in their design. The valves and mixing units will need to be purchased separately and mounted remotely. A fire check is also recommended if using gas and oxygen. The Opposing Fire Tipping Torch is premixed and can be used with natural gas or propane and, depending on the model, air (01, 02, 03) or oxygen (04, 05, 06).

These torches can be ordered with custom dimensions and features at a minimum cost. These hand torches come with burners supplied unless specifically ordered without them.

MODEL NUMBER	TORCH NUMBER	OVERALL LENGTH	BETWEEN TIPS	INLET SIZE	THREAD SIZE	BURNERS SUPPLIED
01	253-N	9 1/2"	1 11/16"	5/16" OD	1/4"-27F	228-N
02	254-N	11"	2 3/8"	5/16" OD	1/8" NPTF	81-AN
03	255-N	12 1/8"	3 1/4"	1/2" OD	1/4" NPTF	420-CN
04	353-OX	9 1/2"	1 7/8"	5/16" OD	1/4"-27F	OX-1012
05	354-OX	11"	2 3/4"	5/16" OD	1/8" NPTF	OX-1253
06	355-OX	12 1/8"	3 5/8"	1/2" OD	1/4" NPTF	OX-1081A

**Carlisle Machine Works, Inc.,**  
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# SINGLE FIRE TIPPING TORCHES

## HOW TO ORDER



258-N Single Fire Tipping Torch with 0 tip  
22D007-0000

MODEL  
NUMBER

TORCH SUPPLIED  
0 = WITH BURNER  
1 = WITHOUT BURNER

**2 2 D 0 0 0 - 0 0 0 0**

Example: A 358-OX Single Fire Tipping Torch with a burner would be:

**2 2 D 0 0 8 - 0 0 0 0**

## BULLETIN REFERENCES

Other Hand  
Torches- Bulletin 22A, 22B, 22C, 22E  
Valves- Bulletin 16A, 16D, 16E  
Burner Tips- Bulletin 15A, 15B, 19C, 19D  
Mixers- Bulletin 17C, 17D

Carlisle Single Fire Tipping Torches are manufactured from copper tubing. There is also an ergonomic wooden handle on the tube. These torches are designed to be lightweight, as they do not have any valves or mixing devices incorporated in their design. The valves and mixing units will need to be purchased separately and mounted remotely. A fire check is also recommended if using gas and oxygen. The Single Fire Tipping Torch is premixed and can be used with natural gas or propane and, depending on the model, air (07) or oxygen (08).

These torches can be ordered with custom dimensions and features at a minimum cost. These hand torches come with a burner supplied unless specifically ordered without it.

MODEL NUMBER	TORCH NUMBER	OVERALL LENGTH	INLET SIZE	THREAD SIZE	BURNER SUPPLIED
07	258-N	9"	7/16" OD	3/8"-32M	00
08	358-OX	9"	7/16" OD	1/8" NPTF	1142-A

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